

# The One Signature Blend

It is a unique blend of selected Scotch grain and malt whiskeys from the Highlands, Speyside and Islay. The heart of each composition is single malt whiskey from The Lakes distillery. The One Whiskey Collection is a showcase of our expertise in whiskey maturation and blending. Each individual version has been finished in the finest oak casks, adding a new dimension to the flavor profile and demonstrating the influence of oak casks, proportions, time and commitment in enhancing the flavor of the whisky.

Non-chill filtered for a richer mouthfeel and fuller flavor. The One boasts a unique, versatile form that makes it perfect for savoring alone or enjoyed with ice or a few drops of water.

**Category** blended whisky **Country of origin** England, Scotland

Producer The Lakes Distillery

**ABV** 46,6%







Teaste











## The One Sherry Cask

It is a unique blend of selected Scotch grain and malt whiskeys from the Highlands, Speyside and Islay. The heart of each composition is single malt whiskey from The Lakes distillery. The One Whiskey Collection is a showcase of our expertise in whiskey maturation and blending. Each individual version has been finished in the finest oak casks, adding a new dimension to the flavor profile and demonstrating the influence of oak casks, proportions, time and commitment in enhancing the flavor of the whisky. Non-chill filtered for a richer mouthfeel and fuller flavor.

Only 4512 bottles are available from the bottling, which are mainly aged in Oloroso and PX barrels. The softer and more porous Spanish oak encourages a greater degree of interaction between the spirit and the barrel. The more open grain allows the whiskey to penetrate deeper into the wood, bringing out rich and intense flavors as well as creating a beautiful and natural color.

Category blended whisky **Country of origin** England, Scotland

Producer

**ABV** 

The Lakes Distillery

46,6%



















### The One Port Cask

It is a unique blend of selected Scotch grain and malt whiskeys from the Highlands, Speyside and Islay. The heart of each composition is single malt whiskey from The Lakes distillery. The One Whiskey Collection is a showcase of our expertise in whiskey maturation and blending. Each individual version has been finished in the finest oak casks, adding a new dimension to the flavor profile and demonstrating the influence of oak casks, proportions, time and commitment in enhancing the flavor of the whisky.

This release of The One is a unique blend of selected whiskeys finished in Tawny and Ruby Port casks. The non-chill filter provides a richer mouthfeel and fuller flavor, using only natural colors from our oak barrels in each bottle. Bottled at 46.6% ABV.

Category blended whisky **Country of origin** England, Scotland

Producer

**ABV** 

The Lakes Distillery

46,6%







Teaste











#### The One Manzanilla Cask Finished

It is a unique blend of selected Scotch grain and malt whiskeys from the Highlands, Speyside and Islay. The heart of each composition is single malt whiskey from The Lakes distillery. The One Whiskey Collection is a showcase of our expertise in whiskey maturation and blending. Each individual version has been finished in the finest oak casks, adding a new dimension to the flavor profile and demonstrating the influence of oak casks, proportions, time and commitment in enhancing the flavor of the whisky.

Barrels exclusively from the Andalusian town of Sanlúcar de Barrameda, the cooler coastal climate of the region gives Manzanilla its characteristic dry sea salt characteristics. Our unique blend of The Lakes Single Malt and selected grain and malt Scotch whiskeys from the Highlands, Speyside and Islay is then finished in the finest Manzanilla casks to create a refreshing expression of The One.

Category

Country of origin

Producer

**ABV** 

blended whisky

England, Scotland

The Lakes Distillery

46,6%

















### The One Colheita

It is a unique blend of selected Scotch grain and malt whiskeys from the Highlands, Speyside and Islay. The heart of each composition is single malt whiskey from The Lakes distillery. The One Whiskey Collection is a showcase of our expertise in whiskey maturation and blending. Each individual version has been finished in the finest oak casks, adding a new dimension to the flavor profile and demonstrating the influence of oak casks, proportions, time and commitment in enhancing the flavor of the whisky.

Colheita (Col-yate-a) means "harvest", referring to the exclusive use of grapes from a single crop to create a vintage port. Our unique blend of The Lakes Single Malt and selected grain and malt Scotch whiskeys from the Highlands, Speyside and Islay is then finished in rare Colheita casks to create a rich and warming expression of The One.

Category blended whisky

**Country of origin** 

Producer

England, Scotland

The Lakes Distillery

46,6%

**ABV** 













